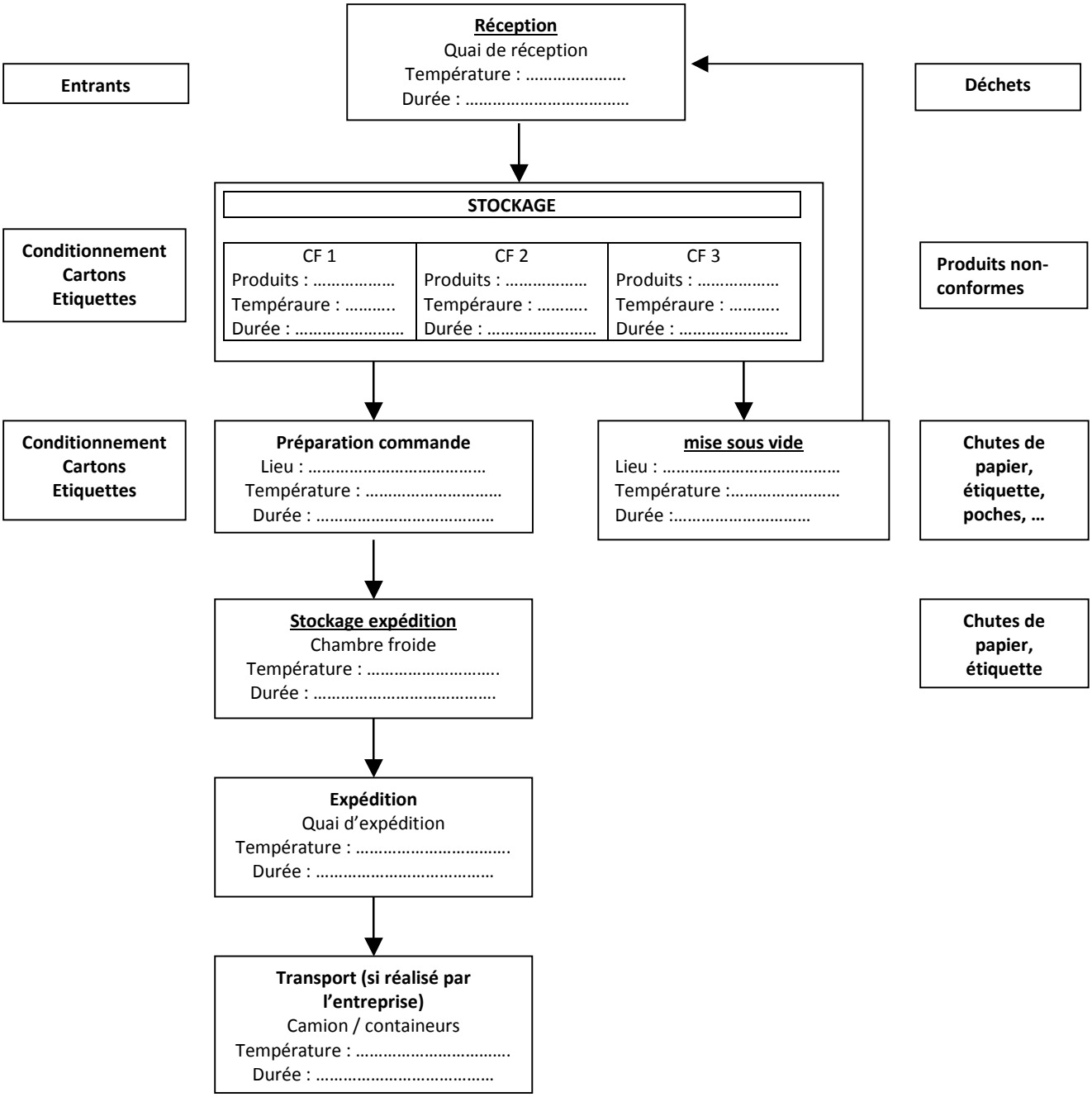DIAGRAMME DE FABRICATION